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D4148-041
Job Sheet 190561-A



Part No: D4148-041

Job Qty: 3 pcs

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 3/4/19

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup Hrs	Run Hrs	Workcenter / Supplier		
100	Small Fab - 1	3 pcs	3/4/19	3/4/19	0.00	0.90	Small Fab - 1		
110	QC 5	3 pcs	3/4/19	3/4/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	3 pcs	3/4/19	3/4/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		

DAS Sign-off
58 MAY 30 2019
9-89

DAS
MAY 30 2019 40
9-89

				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	pc ST 539
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	3 pcs	3/4/19	0.00 0.00	QC 21 - SA - 21	DAG
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-30 MAY 31 2019

Part Op **100** - Small Fab
 Descriptions: **110** - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location: _____
130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	6 Ea (2 ea)	100-Small Fab - 1	
AN4C13A	Bolt	9 Ea (3 ea)	100-Small Fab - 1	
D2690-6	Lanyard	3 pcs (1 ea)	100-Small Fab - 1	
D3910-1	Crosstube Lug	3 pcs (1 ea)	100-Small Fab - 1	
D4091-1	Mounting Lug	3 pcs (1 ea)	100-Small Fab - 1	
D4148-3	Stud Receiver, Lower	3 pcs (1 ea)	100-Small Fab - 1	
D4148-5	Eyebolt Stud	3 pcs (1 ea)	100-Small Fab - 1	
MS17984-C413	Quick Release Pin	3 pcs (1 ea)	100-Small Fab - 1	
MS20615-4M18	Rivet	24 Ea (8 ea)	100-Small Fab - 1	
MS21043-3	Nut	6 Ea (2 ea)	100-Small Fab - 1	
MS21043-4	Nut	9 Ea (3 ea)	100-Small Fab - 1	
NAS1149C0332R	Washer	12 Ea (4 ea)	100-Small Fab - 1	
NAS1149C0432R	Washer	18 Ea (6 ea)	100-Small Fab - 1	
D4148-1	Crosstube Lug Plate, Fwd	6 pcs (2 ea)	110-QC 5	

But are allocated
to 190561 job

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	6	125	0
	AN4C13A	9	213	0
	D2690-6	3	87	0
	D3910-1	3	44	0
	D4091-1	3	78	0
	D4148-3	3	10	0
	D4148-5	3	18	0
	MS17984-C413	3	43	0
	MS20615-4M18	24	355	0
	MS21043-3	6	1,323	0
	MS21043-4	9	882	0
	NAS1149C0332R	12	3,376	0
	NAS1149C0432R	18	1,965	0
	D4148-1	6	0	0
110-QC 5				
Part Specifications				
Specifications could not be found.				

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					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - SA	4 pcs	3/4/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - Small Fab

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	100-Small Fab - 1	5/67124
AN4C13A	Bolt	12 Ea (3 ea)	100-Small Fab - 1	5/72191
D2690-6	Lanyard	4 pcs (1 ea)	100-Small Fab - 1	5/76872
D3910-1	Crosstube Lug	4 pcs (1 ea)	100-Small Fab - 1	5/14460
D4091-1	Mounting Lug	4 pcs (1 ea)	100-Small Fab - 1	5/74252
D4148-1	Crosstube Lug Plate, Fwd	8 pcs (2 ea)	100-Small Fab - 1	5/66000x7
D4148-3	Stud Receiver, Lower	4 pcs (1 ea)	100-Small Fab - 1	5/57781
D4148-5	Eyebolt Stud	4 pcs (1 ea)	100-Small Fab - 1	5/60670
MS17984-C413	Quick Release Pin	4 pcs (1 ea)	100-Small Fab - 1	5/67582x2 5/66968x2
MS20615-4M18	Rivet	32 Ea (8 ea)	100-Small Fab - 1	5/67321
MS21043-3	Nut	8 Ea (2 ea)	100-Small Fab - 1	5/35864x4 5/67525x4
MS21043-4	Nut	12 Ea (3 ea)	100-Small Fab - 1	5/23785
NAS1149C0332R	Washer	16 Ea (4 ea)	100-Small Fab - 1	5/24158
NAS1149C0432R	Washer	24 Ea (6 ea)	100-Small Fab - 1	5/55658



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Container No: S185382



Part: D4148-041

Job No: 190561-A

Serial No/Batch: S185379

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/30/19